

CHART : CAL-001

REF	SIZE	TOL-	TOL+	XS	S	M	L	XL	2XL	3XL	4XL
A	NECK CIRCUMFERENCE	1/8"	1/4"	15	15 1/2	16	16 1/2	17	17 1/2	18	18 1/2
B	CHEST CIRCUMFERENCE (1" below armhole)	1/2"	1/2"	37	39	41	44	47	50	53	56
C	WAIST CIRCUMFERENCE (16" down from HSP)	1/2"	1/2"	33 1/2	35 1/2	37 1/2	40 1/2	43 1/2	46 1/2	51 1/2	55
D	SWEEP CIRCUMFERENCE	1/2"	1/2"	39	41	43	46	49	52	55	58
E	ACROSS FRONT (At 5 1/2" from shoulder point)	1/4"	1/4"	13 1/2	14	14 1/2	15 1/4	16	16 3/4	17 1/2	18 1/4
F	ARMHOLE CIRCUMFERENCE (along curve)	1/4"	1/4"	18 1/4	19	20	21	22	23	24 1/2	26
G	UPPER ARM (1"below armhole)	1/2"	1/2"	13 7/8	14 1/2	15 1/8	16	16 7/8	17 3/4	19 5/8	20 1/2
H	ELBOW (half os sleeve length from shoulder point to end of cuff)	1/2"	1/2"	12 3/4	13 1/8	13 1/2	14 1/8	14 3/4	15 3/8	16	16 5/8
I	ACROSS SHOULDER (seam to seam)	1/4"	1/4"	15 1/4	15 3/4	16 1/4	17	17 3/4	18 1/2	19 1/4	20
J	ACROSS BACK (At 5 1/2" from shoulder point)	1/4"	1/4"	14 1/2	15	15 1/2	16 1/4	17	17 3/4	18 1/2	19 1/4
K	LONG SLEEVE LENGTH (from CB neck to end of cuff)	1/4"	1/4"	31 1/4	31 3/4	32 1/4	32 3/4	33 1/4	33 3/4	33 3/4	33 3/4
L	SHORT SLEEVE LENGTH (from CB neck to end of cuff)	1/4"	1/4"	16	16 1/2	17	17 1/2	18	18 1/2	19	19 1/2
M	CB LENGTH (from back neck seam to hem)	1/2"	1/2"	24 1/2	25	25 1/2	26 1/4	27	27 3/4	28 1/4	29
M	FRONT LENGTH (from high shouher point to hem)	1/2"	1/2"	25 1/2	26	26 1/2	27 1/4	28	28 3/4	29 1/4	30
N	FINISHED CUFF LENGTH	1/4"	1/4"	8 1/2	9	9 1/2	10	10 1/2	11	11	11
O	LONG SLEEVE CUFF OPENING	1/4"	1/4"	7 1/2	8	8 1/2	9	9 1/2	10	10	10
P	SHORT SLEEVE CUFF OPENING	1/4"	1/4"	13 3/4	14 1/4	14 3/4	15 1/2	16 1/4	17	17 3/4	18 1/2
Q	FRONT CHEST DART(from HPS to dart point)	1/4"	1/4"	11	11 1/4	11 1/2	11 3/4	12	12 1/4	13	13 3/4
R	BACK WAIST DART(from HPS to dart point)	1/4"	1/4"	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12 1/2	13 1/4
S	BACK WAIST DART DISTANCE (at waist level)	1/4"	1/4"	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4
T	TAIL HEIGHT (from side seam length to CF length)	1/8"	1/8"	2	2	2	2	2	2	2	2
U	SLEEVE UNDER ARM LENGTH	1/8"	1/8"	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4

