

## FINISHED GARMENT MEASUREMENT CHART/GRADING

### Chart BQ

#### Men's Shirt

| REF | MEASUREMENT POINT   | Tol. + or - | XS                                  |        | S      |        | M      |        | L      |        | XL     |        | 2XL    |
|-----|---|-------------|-------------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|     |   |             | 13 1/2                              | 14     | 14 1/2 | 15     | 15 1/2 | 16     | 16 1/2 | 17     | 17 1/2 | 18     | 18 1/2 |
| A   | <b>Band / Collar / Body Size</b>                                  |             |                                     |        |        |        |        |        |        |        |        |        |        |
| A   | Neck Circumference  | +1/4, -1/4  | 14                                  | 14 1/2 | 15     | 15 1/2 | 16     | 16 1/2 | 17     | 17 1/2 | 18     | 18 1/2 | 19     |
| B   | Chest Circ. BACK PLAIN  | +1/2, -1/2  | 39                                  | 41     | 43     | 45     | 47     | 49     | 51     | 53     | 55     | 57     | 59     |
| B   | Chest Circ. BACK TUCKS/BOX PLEAT (OPEN)                           | +1/2, -1/2  | 41                                  | 43     | 45     | 47     | 49     | 51     | 53     | 55     | 57     | 59     | 61     |
| C   | Waist Circ. BACK PLAIN  | +1/2, -1/2  | 33 1/2                              | 36     | 38 1/2 | 41     | 43 1/2 | 45 1/2 | 48     | 50 1/2 | 52 1/2 | 54 1/2 | 56 1/2 |
| C   | Waist Circ. BACK TUCKS/BOX PLEAT (OPEN)                           | +1/2, -1/2  | 34 1/2                              | 37     | 39 1/2 | 42     | 44 1/2 | 46 1/2 | 49     | 51 1/2 | 53 1/2 | 55 1/2 | 57 1/2 |
| D   | Hip Circumference   | +1/2, -1/2  | 36 1/2                              | 39     | 41 1/2 | 44     | 46     | 48     | 50     | 52 1/2 | 54 1/2 | 56 1/2 | 58 1/2 |
| M   | CB Lng.- (SPORT SHIRT SHORT/LONG SLV)                             | +1/2, -1/2  | 32                                  | 32     | 32     | 32     | 32     | 32     | 32     | 32     | 34     | 34     | 34     |
| M   | CB Lng.- (DRESS SHIRT SHORT/LONG SLV -Siv. Lngth 32/33 - REGULAR) | +1/2, -1/2  | 32                                  | 32     | 32     | 32     | 32     | 32     | 32     | 32     | 34     | 34     | 34     |
| M   | CB Length-(DRESS SHIRT LONG SLV - Siv. Lngth 34/35) - TALL)       | +1/2, -1/2  | 33 1/2                              | 33 1/2 | 33 1/2 | 33 1/2 | 33 1/2 | 33 1/2 | 33 1/2 | 33 1/2 | 35     | 35     | 35     |
| M   | CB Length-(DRESS SHIRT LONG SLV - Siv. Lngth 36/37) - X-TALL      | +1/2, -1/2  | 35                                  | 35     | 35     | 35     | 35     | 35     | 35     | 35     | 35     | 35     | 35     |
| F   | Armhole Circumference   | +1/2, -1/2  | 19                                  | 19 1/2 | 20     | 20 1/2 | 21     | 21 1/2 | 22     | 22 1/2 | 23     | 23 1/2 | 24     |
| J   | Yoke-bottom width   | +1/4, -1/4  | 17 5/8                              | 18 1/4 | 18 7/8 | 19 1/2 | 20 1/8 | 20 3/4 | 21 3/8 | 22     | 22 1/2 | 23 1/4 | 23 7/8 |
| I   | Shoulder point to point   | +1/4, -1/4  | 18 1/8                              | 18 3/4 | 19 3/8 | 20     | 20 5/8 | 21 1/4 | 21 7/8 | 22 1/2 | 23 1/8 | 23 3/4 | 24 3/8 |
| H   | Elbow Circumference   | +1/2, -1/2  | 13 1/2                              | 14     | 14 1/2 | 15     | 15 1/2 | 16     | 16 1/2 | 17     | 17 1/2 | 18     | 18 1/2 |
| K   | Long Slv. Length - SPORT SHIRT                                    | +1/2, -1/4  | 32 1/2                              |        | 33 1/2 |        | 34 1/2 |        | 35 1/2 |        | 36 1/2 |        | 37 1/2 |
| K   | Long Slv. Length - DRESS SHIRT 32/33 REGULAR                      | +1/2, -1/4  | 32/33 - Actual Measurement: 33 1/2" |        |        |        |        |        |        |        |        |        |        |
| K   | Long Slv. Length - DRESS SHIRT 34/35 TALL                         | +1/2, -1/4  | 34/35 - Actual Measurement: 35 1/2" |        |        |        |        |        |        |        |        |        |        |
| K   | Long Slv. Length - DRESS SHIRT 36/37 X-TALL                       | +1/2, -1/4  | 36/37 - Actual Measurement: 37 1/2" |        |        |        |        |        |        |        |        |        |        |
| N   | Finished Cuff Length  | +1/4, -1/4  | 9 1/8                               | 9 5/8  | 9 5/8  | 10 1/8 | 10 1/8 | 10 5/8 | 10 5/8 | 11 1/8 | 11 1/8 | 11 5/8 | 11 5/8 |
| O   | Cuff Opening  | +1/4, -1/4  | 8 1/8                               | 8 5/8  | 8 5/8  | 9 1/8  | 9 1/8  | 9 5/8  | 9 5/8  | 10 1/8 | 10 1/8 | 10 5/8 | 10 5/8 |
| L   | Short Slv Length  | +1/2, -1/4  | 10 1/2                              | 11     | 11     | 11     | 11     | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 |
| P   | Short Slv Opening   | +1/2, -1/4  | 13                                  | 13 1/2 | 14     | 14 1/2 | 15     | 15 1/2 | 16     | 16 1/2 | 17     | 17 1/2 | 18     |